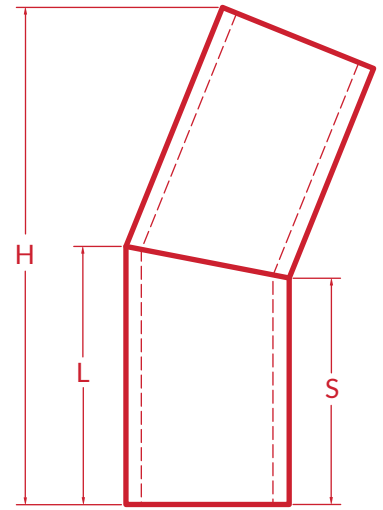


# IPS 22.5° 2 SEGMENT ELBOW FABRICATED

DIMENSIONAL TOLERANCES ARE  $\pm 1"$   
ANGULAR TOLERANCES ARE  $\pm 2^\circ$   
(DIMENSIONS IN INCHES)



IPS NOMINAL SIZE	AVG OD	S	L	H	SDR
3"	3.500	6.25	6.625	12.73	ALL
4"	4.500	6.25	7.125	13.73	ALL
6"	6.625	6.25	7.625	13.73	ALL
8"	8.625	7.25	9.000	17.29	ALL
10"	10.750	7.25	9.375	18.04	ALL
12"	12.750	7.25	9.750	18.78	ALL
14"	14.000	7.25	10.000	19.26	ALL
16"	16.000	7.25	10.375	20.00	ALL
18"	18.000	9.50	13.000	25.00	ALL
20"	20.000	9.50	13.500	26.00	ALL
24"	24.00	9.50	14.250	27.50	ALL