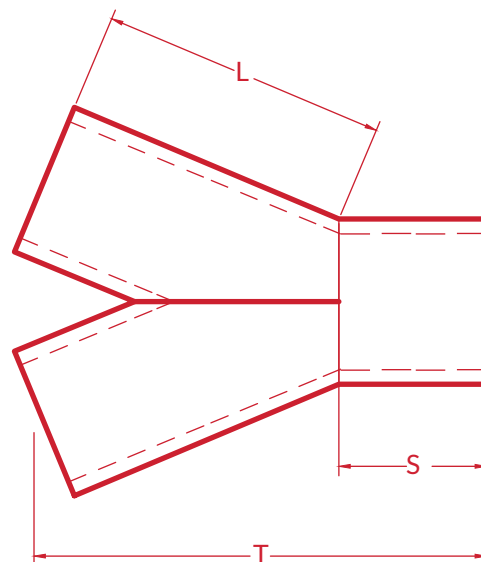


IPS 3 SEGMENT TRUE WYE

DIMENSIONAL TOLERANCES ARE $\pm 1"$
ANGULAR TOLERANCES ARE $\pm 2^\circ$
(DIMENSIONS IN INCHES)



IPS NOMINAL SIZE	AVG OD	S	L	T	SDR
3"	3.500	6.25	10.000	16.125	ALL
4"	4.500	6.25	10.750	17.000	ALL
6"	6.625	6.25	12.875	19.500	ALL
8"	8.625	7.25	15.875	23.125	ALL
10"	10.750	9.50	20.250	30.250	ALL
12"	12.750	11.50	24.250	36.125	ALL
14"	14.000	11.50	25.500	37.500	ALL
16"	16.000	11.50	27.500	39.750	ALL
18"	18.000	11.50	29.500	41.750	ALL
20"	20.000	11.50	31.500	44.250	ALL
24"	24.000	14.00	38.000	53.500	ALL