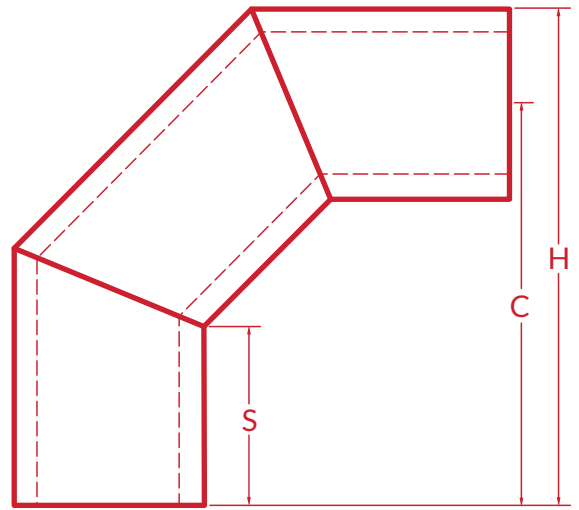


# IPS 90° 3 SEGMENT ELBOW FABRICATED

DIMENSIONAL TOLERANCES ARE  $\pm 1"$   
ANGULAR TOLERANCES ARE  $\pm 2^\circ$   
(DIMENSIONS IN INCHES)



IPS NOMINAL SIZE	AVG OD	S	C	H	SDR
3"	3.500	6.25	12.375	14.125	ALL
4"	4.500	6.25	12.875	15.125	ALL
6"	6.625	6.25	14.000	17.250	ALL
8"	8.625	7.25	17.000	21.250	ALL
10"	10.750	7.25	17.625	23.000	ALL
12"	12.750	7.25	18.875	25.250	ALL
14"	14.00	7.25	19.500	26.500	ALL
16"	16.00	7.25	20.625	28.625	ALL
18"	18.00	9.50	25.125	34.125	ALL
20"	20.00	9.50	26.375	36.375	ALL
24"	24.00	9.50	28.125	40.125	ALL