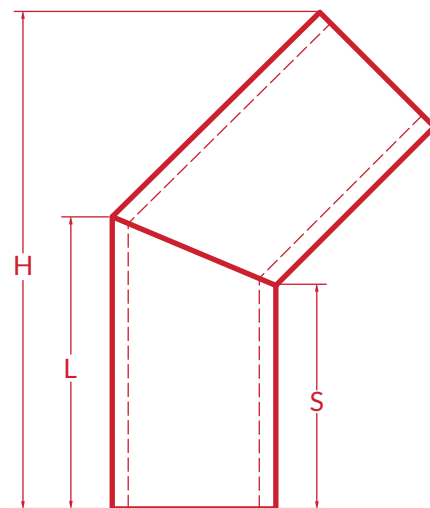


DIPS 45° 2 SEGMENT ELBOW FABRICATED

DIMENSIONAL TOLERANCES ARE $\pm 1"$
ANGULAR TOLERANCES ARE $\pm 2^\circ$
(DIMENSIONS IN INCHES)



DIPS NOMINAL SIZE	AVG OD	S	L	H	SDR
4"	4.80	6.25	8.125	13.85	ALL
6"	6.90	6.25	9.000	15.35	ALL
8"	9.05	7.25	10.750	18.46	ALL
10"	11.10	7.25	11.750	20.00	ALL
12"	13.20	7.25	12.750	21.50	ALL
14"	15.30	7.25	13.000	22.50	ALL
16"	17.40	7.25	13.750	23.60	ALL
18"	19.50	9.50	17.000	29.00	ALL
20"	21.60	9.50	17.750	30.25	ALL