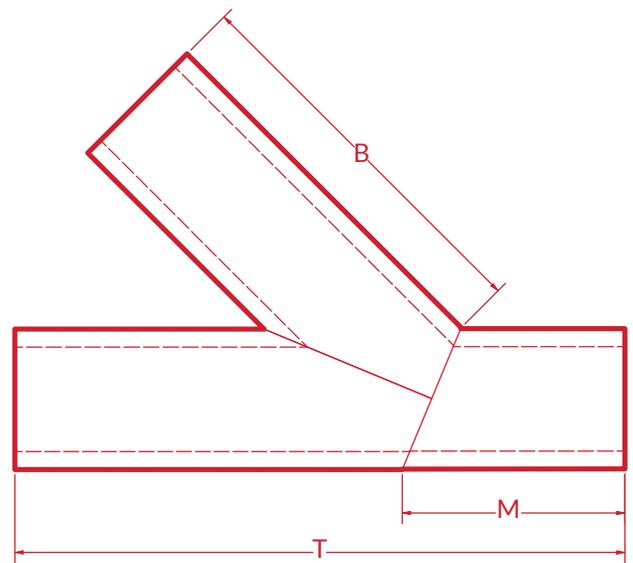


DIPS 45° 3 SEGMENT LATERAL

DIMENSIONAL TOLERANCES ARE $\pm 1"$
ANGULAR TOLERANCES ARE $\pm 2^\circ$
(DIMENSIONS IN INCHES)



IPS NOMINAL SIZE	AVG OD	S	L	T	SDR
4"	4.80	6.25	10.750	16.000	ALL
6"	6.90	6.25	12.875	19.125	ALL
8"	9.05	7.25	15.875	23.125	ALL
10"	11.10	9.50	20.250	29.750	ALL
12"	13.20	11.50	24.250	35.750	ALL
14"	15.30	11.50	25.500	37.000	ALL
16"	17.40	11.50	27.500	39.000	ALL
18"	19.50	11.50	29.500	41.000	ALL
20"	21.60	11.50	31.500	43.000	ALL
24"	25.80	14.00	38.000	52.000	ALL