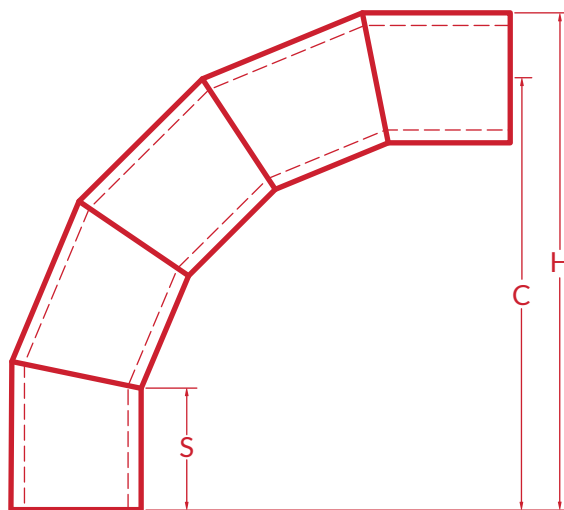


DIPS 90° 5 SEGMENT ELBOW FABRICATED

DIMENSIONAL TOLERANCES ARE $\pm 1"$
ANGULAR TOLERANCES ARE $\pm 2^\circ$
(DIMENSIONS IN INCHES)



DIPS NOMINAL SIZE	AVG OD	S	C	H	SDR
4"	4.80	6.25	21.500	23.750	ALL
6"	6.90	6.25	22.250	25.500	ALL
8"	9.05	7.25	25.625	25.625	ALL
10"	11.10	7.25	27.375	27.375	ALL
12"	13.20	7.25	28.500	28.500	ALL
14"	15.30	7.25	29.125	29.125	ALL
16"	17.40	7.25	29.375	29.375	ALL
18"	19.50	9.50	37.250	37.250	ALL
20"	21.60	9.50	39.125	39.125	ALL