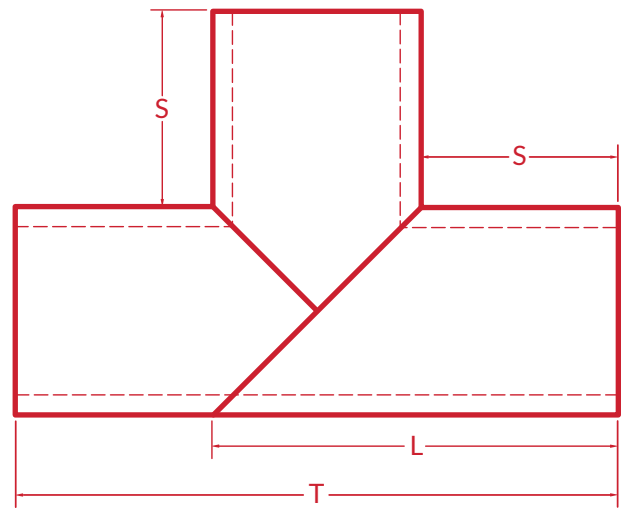


IPS FABRICATED LINE TEE

DIMENSIONAL TOLERANCES ARE $\pm 1"$
ANGULAR TOLERANCES ARE $\pm 2^\circ$
(DIMENSIONS IN INCHES)



IPS NOMINAL SIZE	AVG OD	S	L	T	SDR
3"	3.500	6.25	9.750	16.000	ALL
4"	4.500	6.25	10.750	16.000	ALL
6"	6.625	6.25	12.875	19.125	ALL
8"	8.625	7.25	15.875	23.125	ALL
10"	10.750	9.50	20.250	29.750	ALL
12"	12.750	11.50	24.250	35.750	ALL
14"	14.000	11.50	25.500	37.000	ALL
16"	16.000	11.50	27.500	39.000	ALL
18"	18.000	11.50	29.500	41.000	ALL
20"	20.000	11.50	31.500	43.000	ALL
24"	24.000	14.00	38.000	52.000	ALL